

Date: Thursday, 1/17/2008 3:31:59 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 36853	
Estimate Number : 10173	
P.O. Number : <i>N/A</i>	Part Number : D2537
This Issue : 1/17/2008	Drawing Number : D2537 REV A1
S.O. No. : <i>N/A</i>	Project Number : N/A
Prsht Rev. : NC	Drawing Revision : A1
First Issue : <i>N/A</i>	Material : <i>N/A</i>
Type : MACHINED PARTS	Due Date : 1/30/2008
Previous Run : 34788	Qty: 50 Um: Each
Written By : <i>[Signature]</i>	
Checked & Approved By : <i>[Signature]</i>	
Comment : Est D 05.01.34 Material change on Step 2 KJJ/LM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R500	0.500" 304 SS roundbar
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(50)

Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)
 Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)
 Batch: *M105361*

H.A 08/01/24

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(50)

Comment: HARDINGE CNC LATHE SMALL
 1-Machine as per Folio FA273
 2-Deburr and Tumble *N/A*

H.A / pm 08/01/24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(50)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

H.A / pm 08/01/24

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.F. 08/01/27 (50)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *5736*

08/01/28 (50)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 08/01/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:32:00 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 36853

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



50

Comment: FINAL INSPECTION/W/O RELEASE

D 08/01/09

Job Completion



in 2008/1/28

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

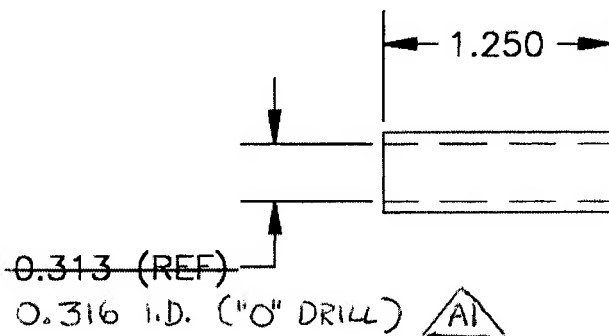
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI	02.08.30 <i>up 4</i>	0.316 WAS 0.313	

RELEASED
96/07/26 RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36853

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL

KE 99.09.07